

Part Number: PT347-74110

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Cargo Net
2	1	Hardware Bag

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	2	T-Anchor Assembly

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Blanket	
Special Tools	Notes
None	
Installation Tools	Notes
Drill Motor	
Drill Bit	3mm (1/8")
#2 Phillips Screwdriver	
NRT Tool	
Drill Stop	
Panel Clip Removal Tool	e.g. Toyota SST P/N:- 00002-06002-01
Special Chemicals	Notes
3M auto body sealant	

General Applicability

All 2011> iQ vehicles

Recommended Sequence of Application







Item #	Accessory

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

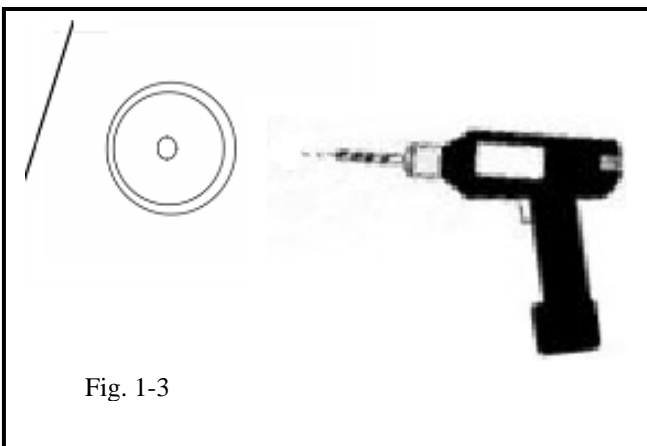
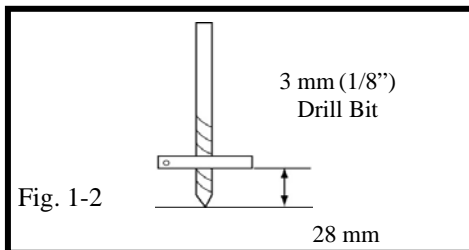
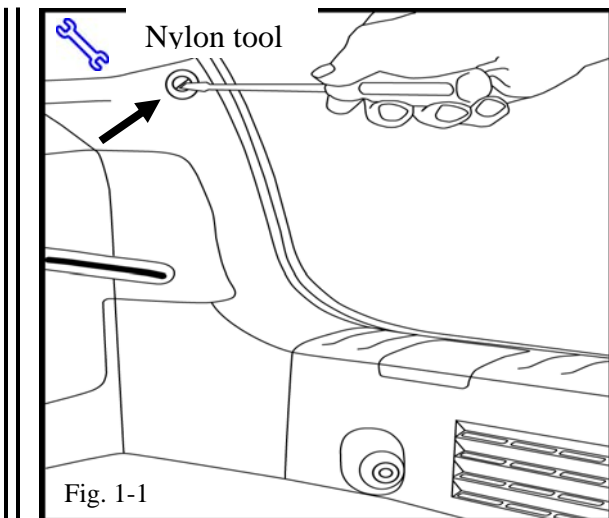
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Scion dealer for a copy of this document.



1. Install Hardware.

(a) Open rear hatch door.



Apply vehicle protection (blanket) to rear sill and fascia.

(b) **Right Side** - Locate the upper rear snap cap in the vehicle as shown (Fig 1-1).



(c) Remove **and discard** upper snap cover with a nylon tool. **Unscrew and discard** the male snap with a #2 Phillips screwdriver.

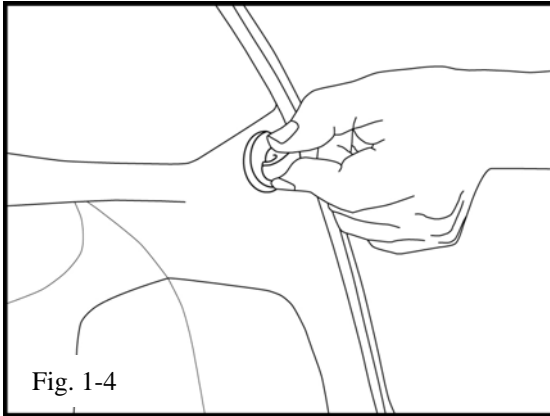


(d) Use a 3mm (1/8") diameter drill bit, set the drill stop 28mm from the tip of the bit. (Fig. 1-2).

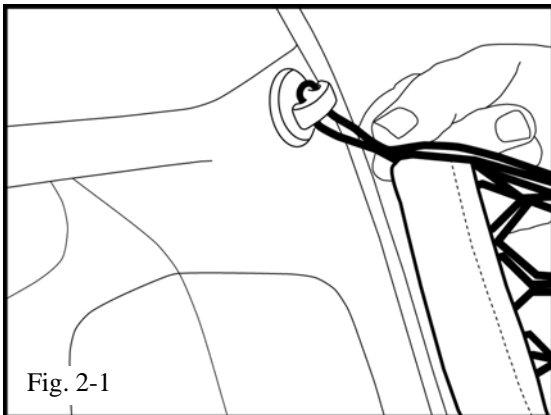


(e) At the hole where the male snap was removed in Step 1 (c), drill through two layers of sheet metal behind the trim panel. The hole should be perpendicular to the trim panel. (Fig. 1-3)



Note: Drill Stop is 28mm from surface of the trim panel.

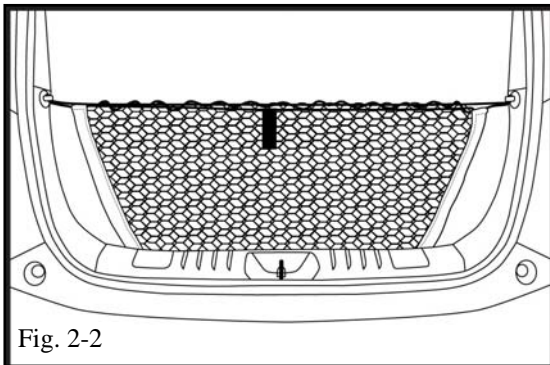


- (f) Apply a little dab of 3M auto body sealant at the end of the T-anchor screw.
- (g) Securely fasten the T-anchor. Position the T-anchor horizontally (Fig. 1-4).
- (h) Repeat steps 1 (b) through 1 (f) for the left side.
- (i) Remove the blanket.
- (j) Remove all debris in the cargo area.



2. Installation of Cargo Net

-  (a) Attach the cargo net to the T-anchors as shown (Fig. 2-1).
 - (1) Make sure handle on net faces toward the outside of the vehicle.
-  (b) Repeat step 2(a) for the other side of the vehicle.



- (c) Confirm completed assembly (Fig. 2-2).

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Confirm the net is attached properly to the T-Anchors in the vehicle.

Ensure the net hooks are attached securely to all T-Anchors and not twisted.

Vehicle Function Checks

- Rear cargo door

Ensure the cargo door can open and close freely without interference from net.